

542

DART AEROSPACE LTD		Work Order:	24469
Description: Threaded Rod		Part Number:	D3437-7
Dwg: D3437 Rev. A page 3		Qty:	4
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty								
1	DC	Issue Traveler	AP	05/10/06	4								
2	GA	(1) 870-832 18-8 threaded rod makes (15) D3437-7 Cut to length as per Dwg D3437 Dwg Rev. <u>A</u> Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>870-832 18-8</td><td>5/16-24 Threaded Rod</td><td><u>M17119</u></td></tr></table> Identify as D3437-7	Qty	Part Number	Description	Batch	1	870-832 18-8	5/16-24 Threaded Rod	<u>M17119</u>	JB	05/10/18	4
Qty	Part Number	Description	Batch										
1	870-832 18-8	5/16-24 Threaded Rod	<u>M17119</u>										
3	GA	Deburr	SB	05/10/18	4								
4	QC6	Inspect dimensions as per Dwg D3437	J	05-10-18	4								
5	ST	Identify and Stock	SB	05/10/20	4								
6	AC	Cost / part: <u>16.25</u>	Sus	05-10-21	4								
7	DC	Close W/O <u>16.25</u> Inspect Level 21											

Rev	Date	Change	Revised By	Approved
A	05.05.20	New issue	KJ/JLM	

RELEASED
05.05.20

ASAP
please

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-10-18	3	Threads too flat on one end about 1" long		Scrap & replace	SB 05/10/18	2 05-10-18		2 05-10-18
05/10/20	3	Material was wrong not at all		Keep material for something else & replace	SB 05/10/20			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

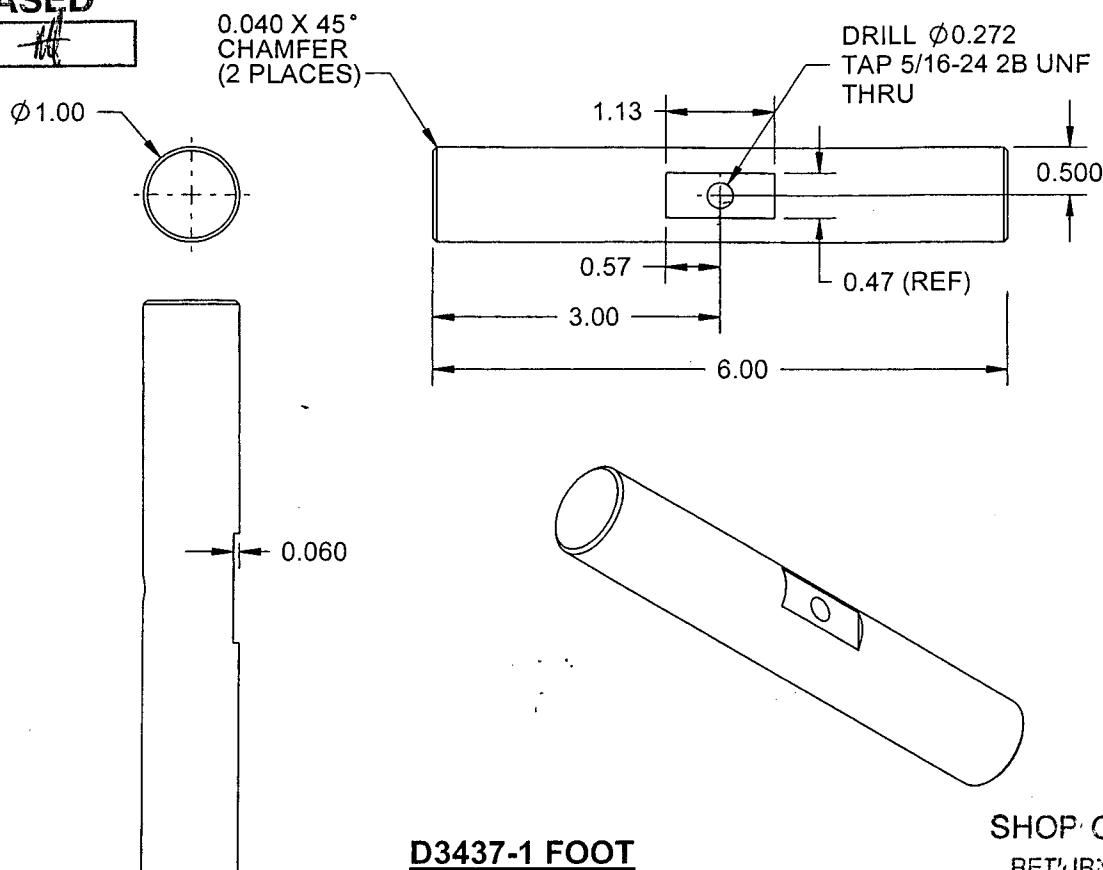
QA: N/C Closed: _____ Date: _____



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3437	REV. B SHEET 3 OF 4
DATE 05.08.11	TITLE AFT STRUT ASSEMBLY		SCALE 1:2

RELEASED

05-08-16



D3437-1 FOOT

D3437-1 FOOT:

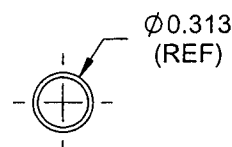
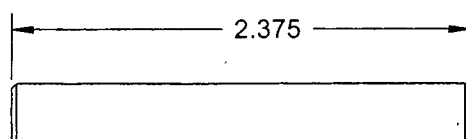
- 1) MATERIAL: 6061-T6 (QQ-A-225/8 OR QQ-A-200/8) ALUMINUM ROUND BAR (REF. DART SPEC M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 24469



D3437-7 THREADED ROD

D3437-7 THREADED ROD:

- 1) POSSIBLE SUPPLIER: HASKINS-SPAENAU P/N 870-832 18-8 5/16-24 SS THREADED ROD
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

COPYRIGHT © 2005 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 05, 2005
03:06 pm

Work Order No : 0024469
Project Name : D3437-7
Project For : WK542
Work Order Type : Main
Main WO Number :
House Part Number : D3437-7
Description : Threaded Rod
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 10-05-05
Est Finish Date : 10-18-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
	=====	=====	=====		
Burden :	0.00	0.00	0.00		
	=====	=====	=====		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00